Attorney Docket No. 400.285US01

Title: NROM MEMORY DEVICE WITH HIGH-PERMITTIVITY GATE DIELECTRIC FORMED BY THE

LOW TEMPERATURE OXIDIZATION OF METALS

In the Claims

- 1. (original) An NROM memory transistor comprising:
 - a substrate having a plurality of source/drain regions, the source/drain regions having a different conductivity type than the remainder of the substrate;
 - a nanolaminate, high permittivity (high-k), metal gate dielectric formed by an oxidation of metal overlying the substrate, the gate dielectric having a dielectric constant greater than a dielectric constant of silicon dioxide; and a control gate formed on top of the gate dielectric.
- 2. (original) The transistor of claim 1 wherein the gate dielectric is a composite oxide high-k dielectric oxide nanolaminate gate insulator wherein the high-k dielectric is a charge trapping layer formed by low temperature oxidation of metal.
- 3. (original) The transistor of claim 1 wherein the gate dielectric is a composite oxide oxide high-k dielectric nanolaminate gate insulator wherein the nitride layer is a charge trapping layer formed by low temperature oxidation of metal.
- 4. (original) The transistor of claim 1 wherein the transistor is used in either a NOR-type flash memory structure or a NAND-type flash memory structure.
- 5. (original) The transistor of claim 2 wherein the charge trapping layer is comprised of a material that has a lower conduction band edge than silicon nitride.
- 6. (original) The transistor of claim 2 wherein the gate dielectric has a larger energy barrier between the high-k dielectric and the oxide insulator than silicon dioxide.
- 7. (original) The transistor of claim 1 wherein the gate dielectric is comprised of one of the following structures: oxide oxidized Hf oxide, oxide oxidized Zr oxide, or oxide oxidized Al oxide.

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- 8. (original) An NROM memory transistor comprising:
 - a substrate having a plurality of source/drain regions, the source/drain regions having a different conductivity than the remainder of the substrate;
 - a composite gate insulator layer formed by oxidation of metals overlying the substrate and substantially between the plurality of source/drain regions, the gate insulator comprising a trapping layer having a higher dielectric constant than silicon dioxide; and

a control gate formed on top of the gate insulator layer.

- 9. (original) The transistor of claim 8 wherein the composite gate insulator comprises an oxide oxide high-k dielectric structure.
- 10. (original) The transistor of claim 8 wherein the composite gate insulator comprises a perovskite oxide film.
 - 11. (original) The transistor of claim 8 wherein the composite gate insulator comprises a stack of oxide films having properties of high dielectric constant (k) oxide low-k oxide high-k oxide.
 - 12. (original) The transistor of claim 8 wherein the composite gate insulator is formed by low temperature oxidation.
 - 13. (original) The transistor of claim 8 wherein the plurality of source/drain regions are comprised of an n+ type doped silicon.
 - 14. (original) The transistor of claim 8 wherein the control gate is a polysilicon material.
 - 15. (original) The transistor of claim 8 wherein the substrate is comprised of a p+ type silicon material.

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- 16. (original) The transistor of claim 8 wherein the composite gate insulator layer is comprised of one of the following structures: oxide oxide Al₂O₃, oxide oxide HfO₂, or oxide oxide ZrO₂ wherein the metal oxide layers are formed by low temperature oxidation.
- 17. (original) An NROM memory transistor comprising:
 - a substrate having a plurality of source/drain regions, the source/drain regions having a different conductivity than the remainder of the substrate;
 - a nanolaminate, high permittivity, oxidized metal gate insulator layer formed by low temperature oxidation overlying the substrate, the gate insulator comprising a structure having a plurality of layers each having a dielectric constant that is higher than silicon dioxide; and

a control gate formed on top of the gate insulator layer.

- 18. (original) The transistor of claim 17 wherein the substrate is comprised of a p+ type conductivity silicon and the source/drain regions are n+ doped regions in the substrate and the gate insulator is formed substantially between the source/drain regions.
- 19. (original) An NROM memory transistor comprising:
 - a substrate having a plurality of source/drain regions, the source/drain regions having a different conductivity than the remainder of the substrate;
 - a nanolaminate, high permittivity, oxidized metal gate insulator layer formed by low temperature oxidation overlying the substrate, the gate insulator comprising a structure having a plurality of layers each having a different dielectric constant properties; and

a control gate formed on top of the gate insulator layer.

20. (original) An electronic system comprising:a processor that generates control signals; and

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a memory array coupled to the processor, the array comprising a plurality of NROM memory cells, each NROM memory cell comprising:

a substrate having a plurality of source/drain regions, the source/drain regions having a different conductivity type than the remainder of the substrate; a nanolaminate, high permittivity (high-k), metal gate dielectric formed by an oxidation of metal overlying the substrate, the gate dielectric having a dielectric constant greater than a dielectric constant of silicon dioxide; and a control gate formed on top of the gate dielectric.

- 21. (original) A method for fabricating an NROM memory cell, the method comprising: creating a plurality of source/drain regions by doping portions of a substrate; forming a nanolaminate gate insulator on the substrate, the gate insulator having a dielectric constant that is higher than silicon dioxide; low temperature oxidizing at least one metal layer of the nanolaminate gate insulator; and forming a control gate on the oxide insulator material.
- 22. (original) The method of claim 21 wherein the plurality of source/drain regions are created with a p+ conductivity in an n+ substrate.
- 23. (original) The method of claim 21 wherein the gate insulator is comprised of an oxide high-k dielectric oxide structure.
- 24. (original) The method of claim 21 wherein the gate insulator is comprised of an oxide oxide high-k dielectric structure.
- 25. (original) The method of claim 21 wherein the gate insulator is comprised of a high-k dielectric high-k dielectric high-k dielectric structure.

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(original) The method of claim 21 wherein forming the gate insulator comprises forming 26. one of the following structures: oxide $-HfO_2$ - oxide, oxide $-ZrO_2$ - oxide, or oxide - Al_2O_3 – oxide.

- (original) The method of claim 21 wherein forming the gate insulator comprises forming 27. one of the following structures: oxide – oxide – Al_2O_3 , oxide – oxide – HfO_2 , or oxide – $oxide - ZrO_2$
- 28. (original) The method of claim 21 wherein forming the gate insulator comprises an atomic layer deposition technique prior to the low temperature metal oxidation.
- 29. (original) The method of claim 21 wherein forming the gate insulator comprises an evaporation technique prior to the low temperature metal oxidation.
- 30. (original) The method of claim 21 wherein forming the gate insulator comprises an atomic layer deposition technique and an evaporation technique prior to the low temperature metal oxidation.
- 31. (original) A method for fabricating an NROM memory cell, the method comprising: creating a plurality of source/drain regions by doping portions of a substrate; forming a tunnel oxide layer on the substrate;
 - forming a gate dielectric layer with a low temperature metal oxidation technique on the tunnel oxide layer, the gate dielectric layer having a dielectric constant that is higher than silicon dioxide;

forming an oxide layer on the gate dielectric layer; and forming a control gate on the oxide insulator material.

32. (original) The method of claim 31 wherein forming the gate dielectric layer further comprises evaporating one of the following materials: HfO₂, ZrO₂, LaAlO₃, Y₂O₃, Gd₂O₃ TiO₂, CrTiO₃, or YSiO.

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(original) A method for fabricating an NROM memory cell, the method comprising: 33. creating a plurality of source/drain regions by doping portions of a substrate; forming a tunnel oxide layer on the substrate;

forming a gate dielectric layer using a low temperature metal oxidation on the tunnel oxide layer, the gate dielectric layer having a dielectric constant that is higher than silicon dioxide;

forming an oxide layer on the gate dielectric layer; and forming a control gate on the oxide insulator material.

- 34. (original) The method of claim 33 wherein the gate dielectric layer comprises atomic layer deposition of one of the following materials: HfO₂, ZrO₂, Al₂O₃, La₂O₃, LaAlO₃, HfAlO₃, Ta₂O₅, TiO₂, or Pr₂O₃.
- (original) A method for fabricating an NROM memory cell, the method comprising: 35. creating a plurality of source/drain regions by doping portions of a substrate; forming a tunnel oxide layer on the substrate;

forming a nitride layer on the tunnel oxide layer; and

forming a gate dielectric layer with a low temperature metal oxidation technique on the nitride layer, the gate dielectric layer having a dielectric constant that is higher than silicon dioxide;

forming a control gate on the oxide insulator material.

- 36. (original) The method of claim 35 wherein forming the gate dielectric layer comprises deposition of one of the following materials: Al₂O₃, HfO₂, or ZrO₂ wherein the metal is oxided by low temperature oxidation.
- (original) A method for fabricating an NROM memory cell, the method comprising: 37. creating a plurality of source/drain regions by doping portions of a substrate;

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forming a nanolaminate gate dielectric layer with a low temperature metal oxidation technique on the substrate, the gate dielectric layer having a dielectric constant that is higher than silicon dioxide; and

forming a control gate on the oxide insulator material.

48. (currently amended) The method of claim 39 37 wherein the gate dielectric layer is formed on the substrate substantially between the source/drain regions.

Response to Notice of Non-Compliant Amendment

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If the Examiner has any questions or concerns regarding this application, please contact the undersigned at (612) 312-2211. No new matter has been added and Applicant believes no additional fee is required by this Response to Notice of Non-Compliant Amendment.

Respectfully submitted,

Date:

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